

# **Great Rivers Greenway**

## Q&A for REQUEST FOR PROPOSALS Construction Management Services Mississippi Greenway: Trestle over I-70 (732A) Gravois Greenway: Grants Trail over I-44 (732B)

SUBMITTAL DUE DATE: November 1, 2019

3:00 PM Central Standard Time

Questions & Answers

Q1. Are preliminary plans of the proposed improvements available for review to determine approximate scope of construction and services required?

A1. Yes, see attached.

Q2. Are plans / specs available for each of these projects?

A2. Yes, see A1 and attached.

Q3. What are the planned notice-to-proceed and completion dates for the construction of each of these projects?

A3. Bidding is planned for early 2020 and construction to begin after approval of a bid and notice to proceed, likely late winter. Construction timeline to be developed by design team and Construction Manager prior to bidding.

## MISSISSIPPI GREENWAY: TRESTLE OVER 70 (732A)

SPECIFICATIONS AND PRE-FINAL DRAWINGS

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(Job Special Provisions shall prevail over General Provisions whenever in conflict therewith.)

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### <u>A. General</u>

**1.0 Description.** This work shall consist of all material, labor and equipment necessary for demolition, removals, fabrication, and construction to the existing Great Rivers Greenway **Trestle Bridge Over I-70-I-44 in Downtown Saint Louis, Missouri**. Work shall include but is not limited to repairing spalled and delaminated concrete on concrete bents and at the underside of concrete deck, remove and revise expansion joints at Bents 2E, Pier 1, 2, 3, 4 and Bent 8E, and painting of existing steel bearings.

**2.0** Materials. All material shall be in accordance with Division 1000, Material Details, except as noted specifically below.

#### 3.0 Construction Requirements.

**3.1 Description.** This provision contains general construction requirements for this project.

**3.2** Construction Requirements. Plans for the existing structure(s) will be available to the successful bidder as directed by the engineer.

**3.3** Provisions shall be made to prevent any debris and materials from falling onto the roadway. Any debris and materials that falls below the bridge outside the limits mentioned previously and if determined necessary by the engineer, the debris shall be removed as approved by the engineer at the contractor's expense.

**3.4** Any damage sustained to the remaining structure as a result of the contractor's operations shall be repaired or the material replaced as approved by the engineer at the contractor's expense.

**3.5** Provisions shall be made to prevent damage to any existing utilities. Any damage sustained to the utilities as a result of the contractor's operations shall be the responsibility of the contractor. All costs of repair and disruption of service shall be as determined by the utility owners and as approved by the engineer.

**4.0 Expansion Joints.** Existing ballast to be removed to limits shown on plan set and reused, or placed new, after completion of work at the expansion joint locations. Existing mortar to be removed to limits shown on plan set, and after completion of work at the expansion joint placed new. Mortar shall slope to drain minimum of 1/4 inch vertical per 12 inch horizonal.

**5.0 Graffiti Removal.** Sacrificial graffiti protection system shall be applied in accordance with Section 1059 to the limits shown on the plan set.

**6.0 Method of Measurement.** No measurement will be made for general construction requirements as described above.

**7.0** Basis of Payment. Payment for the above described work will be considered completely covered by the contract unit price for other items included in the contract.

#### B. Rapid Set Concrete Patching Material – Vertical and Overhead Repairs JSP-02-01

**1.0 Description.** This specification covers cementations concrete, polymer-modified concrete and polymer concrete that are suitable for repairing concrete surfaces on bridges or concrete structures, particularly under fast setting or special conditions. The repairs would involve vertical or overhead applications. The work shall consist of removing, furnishing, preparing, and placing materials at locations as shown on the plans or as directed by the engineer.

**2.0** Material. All materials shall be in accordance with MoDOT specifications and as noted herein.

**2.1** Aggregate For Extending Commercial Mixture. Coarse and fine aggregates shall be in accordance with Sec 1005, except the requirements for gradation and percent passing the No. 200 sieve shall not apply. Coarse aggregate meeting Gradation E requirements shall be used for repairs greater than one inch (25 mm) in depth. Fine aggregate will be allowed for repairs less than one inch (25 mm). Aggregate specified, bagged, labeled and furnished by the r a p i d set concrete patching material manufacturer may also be used for mortar extension.

**2.2** Material Applications. The contractor shall select and use the product most suitable for the work and field conditions in accordance with these specifications.

**2.3** Curing. Rapid set concrete patching material shall be cured until the minimum compressive strength 1500 psi is attained using standard curing specifications, unless otherwise specified by the manufacturer.

#### 2.4 Qualification and Project Acceptance.

**2.4.1 Inspection.** All materials shall be subject to inspection and sampling by the Engineer at the source of manufacture, intermediate shipping terminal or destination. The Engineer will be allowed free access to all facilities and records as required to conduct inspection and sampling.

**2.4.2** Qualification. Prior to use, rapid set concrete patching materials need to be pre-approved.

**2.4.2.1 Requested Information.** The manufacturer shall submit with samples of the materials, a written request to the Engineer with the following information:

- (a) Brand name of the product.
- (b) Certification that the material meets this specification.
- (c) Certified test results from an independent laboratory showing compliance with this specification.
- (d) Specific preparation instructions of repair area.
- (e) Specific mixing, handling and curing instructions.
- (f) Application type (i.e., vertical or overhead).

Job No 2018267-00

**2.5 Certification.** The contractor shall supply a manufacturer's certification to the engineer for each lot of material furnished. The certification shall include the name of the manufacturer; a manufacturer certification statement that the material supplied is the same as that qualified and listing the date of qualification.

**2.6** Acceptance. Acceptance of the material will be based on the use of a qualified product; the manufacturer's certification that the material supplied is the same as that approved and upon the results of such tests as may be performed by the engineer.

**3.0 Mixture.** Unless otherwise specified, rapid set concrete patching material shall be approved commercial mixtures meeting Sections 3.1 - 3.1.3. Rapid set concrete patching materials shall be specifically designed for the application needed.

**3.1 Commercial Mixtures**. Rapid set concrete patching material in its sacked form and mixtures when properly prepared in accordance with the manufacturer's specifications, shall meet the minimum test requirements given in Table 1. Mixtures may be supplied, as required, as a patching mortar or as a patching mortar with aggregate extension. If the material is to be supplied with extender aggregate, this shall also pass the required tests in Table 1 using the maximum allowed amount of extender aggregate.

**3.1.1 Mixture Requirements.** Rapid set concrete patching material shall be single packaged dry mix requiring the addition of water or other liquid component just prior to mixing. The material shall not contain soluble chlorides as an ingredient of manufacture. The material shall be placed in accordance to the manufacturer's recommendations.

Table 1 (English Unit)					
Physical Test Property Specification		Requirement for cementitious concrete	Requirement for polymer- modified concrete	Requirement for polymer concrete	
Bond Strength by Slant Shear	ASTM C882/C928 <sup>2</sup>	min. 1000 psi @24hrs.& min. 1500 psi @ 7 days	n/a	min. 1000 psi @24hrs.& min. 1500 psi @ 7 days	
Linear Coefficient of Thermal Expansion <sup>1</sup> (for bagged mortar only, without extension aggregate)	ASTM C531	n/a	n/a	4 – 8 X 10-6 in/in/deg F	
Resistance to Rapid Freezing & Thawing	AASHTO T161 or ASTM C666	80% min. using Procedure B <sup>3</sup> (300 Cycles)	80% min. using Procedure B <sup>3</sup> (300 Cycles)	n/a	
Compressive Strength	AASHTO T22 or ASTM C39	1500 psi @ 3 hr. & 3000 psi @ 24 hr.	1500 psi @ 3 hr. & 3000 psi @ 24 hr.	n/a	
Rapid Chloride Permeability	AASHTO T277 or ASTM C1202	1000 coulombs @ 28 days	1000 coulombs @ 28 days	1000 coulombs @ 28 days	
Length Change	AASHTO T 160 or ASTM C157	In water Storage (+0.15) In air storage (-0.15)	In water storage (+0.15) In air storage (-0.15)	n/a	
Color		gray	gray	gray	

1 Not required for extended mixtures if the mortar passes this requirement

2 ASTM C882 shall be performed on non-water-based materials. ASTM C928 shall be performed on water-based materials.

3 Procedure A may be used in lieu of Procedure B

**3.1.2 Construction Requirements.** The manufacturer shall provide with the bagged mixture, specifications for the mixing procedure, amount and kind of liquid to be added, and the amount of aggregate extension allowed, if any. All mixing, handling and curing practices recommended by the manufacturer shall be followed and will be considered a part of these specifications.

**3.2 Vertical Repair.** A qualified rapid set concrete patching material approved for vertical use may be used when specified on the plans and as approved by the engineer. The contractor will

make field cylinders to verify the 1500 psi (10 MPa) minimum strength. The material shall adhere to the concrete surface without sagging.

**3.3 Overhead Repair.** A qualified rapid set concrete patching material approved for overhead use may be used when specified on the plans and as approved by the engineer. The material shall be placeable in layers of at least 1 inch on overhead applications without the use of formwork or anchoring devices. The material shall adhere to the concrete surface without sagging. The contractor will make field cylinders to verify the 1500 psi (10 MPa) minimum strength.

#### 4.0 Construction Requirements.

**4.1 Mixing.** Rapid set concrete patching material shall be mixed and finished according to the manufacturer's recommendation.

**4.2 Preparation of Repair Area.** Deteriorated, damaged or defective concrete as shown on the plans, required by the specifications or as directed by the engineer, shall be removed. All exposed reinforcement shall be thoroughly cleaned as shown on the plans, required by the specifications or as directed by the engineer. Unless otherwise specified by the commercial mixture manufacturer, the existing surface shall be damp, and all free water shall be removed prior to placement of the required material.

**4.3** Bonding Agent. A bonding agent may be used if recommended by the rapid set concrete patching material manufacturer.

**5.0 Method of Measurement.** No measurement will be made for rapid set concrete patching material.

**6.0 Basis of Payment.** Rapid set concrete patching material will be paid for at the contract unit price for Delaminated Concrete Deck Repair and will be considered full compensation for all labor, equipment and material to complete the described work.

#### C. Rapid Set Concrete Patching Material – Horizontal Repairs JSP-02-10

**1.0 Description.** This specification covers cementitious concrete, polymer-modified concrete and polymer concrete that are suitable for repairing concrete surfaces on bridges or roadways, particularly under fast setting or special conditions. The repairs would involve horizontal applications. The work shall consist of removing, furnishing, preparing, and placing materials at locations as shown on the plans or as directed by the engineer.

**2.0** Material. All materials shall be in accordance with MoDOT specifications and as noted herein.

**2.1** Aggregate For Extending Commercial Mixture. Coarse and fine aggregates shall be in accordance with Sec 1005, except the requirements for gradation and percent passing the No. 200 sieve shall not apply. Coarse aggregate meeting Gradation E requirements shall be used for repairs greater than one inch (25 mm) in depth. Fine aggregate will be allowed for repairs less than one inch (25 mm). Aggregate specified, bagged, labeled and furnished by the rapid set concrete patching material manufacturer may also be used for mortar extension.

**2.2 Material Applications**. The contractor shall select and use the product most suitable for the work and field conditions in accordance with these specifications.

**2.3 Curing.** Rapid set concrete patching material shall be cured until the minimum compressive strength 3200 psi is attained using standard curing specifications, unless otherwise specified by the manufacturer.

#### 2.4 Qualification and Project Acceptance.

**2.4.1 Inspection.** All materials shall be subject to inspection and sampling by the Engineer at the source of manufacture, intermediate shipping terminal or destination. The Engineer will be allowed free access to all facilities and records as required to conduct inspection and sampling.

**2.4.2 Qualification.** Prior to use, rapid set concrete patching material shall be qualified. In order to become qualified, a material shall have completed testing through AASHTO's National Transportation Product Evaluation Program (NTPEP). The manufacturer shall contact the AASHTO/NTPEP coordinator to obtain the testing location for the rapid setting concrete patching material.

**2.4.2.1 Requested Information.** The manufacturer shall submit with samples of the materials, a written request to Construction and Materials with the following information:

- (a) Brand name of the product.
- (b) Certification that the material meets this specification.
- (c) NTPEP test results showing compliance with this special provision.
- (d) Specific mixing, handling and curing instructions.
- (e) Application type (i.e., bridge or roadway).

**2.5 Certification.** The contractor shall supply a manufacturer's certification to the engineer for each lot of material furnished. The certification shall include the name of the manufacturer, a manufacturer certification statement that the material supplied is the same as that qualified and listing the date of qualification.

**2.6** Acceptance. Acceptance of the material will be based on the use of a qualified or provisionally approved material, the manufacturer's certification that the material supplied is the same as that approved and upon the results of such tests as may be performed by the engineer.

**3.0 Mixture.** Unless otherwise specified, rapid set concrete patching material shall be approved commercial mixtures meeting Sections 3.1 - 3.1.3 or deck repair cementitious mortar meeting Section 3.2. Rapid set concrete patching materials shall be specifically designed for the application needed.

**3.1 Commercial Mixtures**. Rapid set concrete patching material in its sacked form and mixtures when properly prepared in accordance with the manufacturer's specifications, shall meet the minimum test requirements given in Table 1. Mixtures may be supplied, as required, as a patching mortar or as a patching mortar with aggregate extension. If the material is to be supplied with extender aggregate, this shall also pass the required tests in Table 1 using the maximum allowed amount of extender aggregate.

**3.1.1 Mixture Requirements.** Rapid set concrete patching material shall be single packaged dry mix requiring the addition of water or other liquid component just prior to mixing. The material shall be capable of  $\frac{1}{2}$  inch (13 mm) to full depth repair and require no bonding agent. The material shall not contain soluble chlorides as an ingredient of manufacture. The material shall be placed in accordance to the manufacturer's recommendations.

Table 1 (English Unit)					
Physical Test Property	Specification	Requirement for cementitious concrete	Requirement for polymer-modified concrete	Requirement for polymer concrete	
Bond Strength by Slant Shear <sup>1</sup>	ASTM C882/C928 <sup>3</sup>	min. 1000 psi @ 24hrs.& min. 1500 psi @ 7 days	n/a	min. 1000 psi @ 24hrs.& min. 1500 psi @ 7 days	
Linear Coefficient of Thermal Expansion <sup>1,2</sup> (for bagged mortar only, without extension aggregate)	ASTM C531	n/a	n/a	4 – 8 X 10-6 in/in/deg F	
Resistance to Rapid Freezing & Thawing <sup>1</sup>	AASHTO T161 or ASTM C666	80% min. using Procedure B <sup>5</sup> (300 Cycles)	80% min. using Procedure B <sup>5</sup> (300 Cycles)	n/a	
Compressive Strength <sup>1</sup>	AASHTO T22 or ASTM C39	3200 psi @ 3 hr. & 4000 psi @ 7 days	3200 psi @ 3 hr. & 4000 psi @ 7 days	n/a	
Rapid Chloride Permeability <sup>1</sup>	AASHTO T277 or ASTM C1202	Bridge Decks 1000 coulombs @ 28 days <u>Roadway</u> 2000 coulombs @ 28 days	Bridge Deck 1000 coulombs @ 28 days <u>Roadway</u> 2000 coulombs @ 28 days	Bridge Deck 1000 coulombs @ 28 days <u>Roadway</u> 2000 coulombs @ 28 days	
Length Change <sup>1, 4</sup>	AASHTO T 160 or ASTM C157	In water Storage (+0.15) In air storage (-0.15)	In water storage (+0.15) In air storage (-0.15)	n/a	
Color		gray	gray	gray	

1 The commercial mix test values can be located in the AASHTO's National Transportation Product Evaluation Program (NTPEP) reports for Laboratory Evaluations of Rapid Set Concrete Patching Materials. Data for provisionally approved materials is located at the Construction and Materials Division.

- 2 Not required for extended mixtures if the mortar passes this requirement.
- 3 ASTM C882 shall be performed on non-water-based materials. ASTM C928 shall be performed on water-based materials.
- 4 As modified by ASTM C928.
- 5 Procedure A may be used in lieu of Procedure B

**3.1.2** Construction Requirements. The manufacturer shall provide with the bagged mixture, specifications for the mixing procedure, amount and kind of liquid to be added, and the amount

	Job No 2018267-00
	Route I-70/I-44
JOB SPECIAL PROVISIONS (BRIDGE REPAIR)	St. Louis, Missouri

of aggregate extension allowed, if any. All mixing, handling and curing practices recommended by the manufacturer shall be followed and will be considered a part of these specifications.

**3.1.3 Removal from Qualified List.** All mixtures shall be approved before use. Reoccurring failures of any mixture for any reason will be cause for removal from the qualified list.

**3.2** Deck Repair Concrete. A qualified rapid set concrete patching material indicated for horizontal use and intended for patching concrete bridge decks may be used when specified on the plans and as approved by the engineer. If this option is selected, the contractor shall provide a trial mix to determine the total cure time needed to achieve a compressive strength of 3200 psi (22 MPa). Compressive specimens shall be prepared in accordance with current MoDOT test methods and cured to simulate actual field conditions. Testing of compressive specimens shall be performed by methods and at facilities acceptable to the engineer. The repaired deck shall not be opened to traffic until at least 4 hours after the last placement of deck repair concrete, the established cure time has elapsed and until such concrete has achieved a compressive strength of 3200 psi (22 MPa). A new trial mix may be required if the engineer determines the field conditions vary substantially from trial mix conditions. The Contractor will make field cylinders to verify the 3200 psi (22 MPa) minimum strength.

#### 4.0 Construction Requirements.

**4.1 Mixing.** Rapid set concrete patching material shall be mixed and finished according to the manufacturer's recommendation.

**4.2 Preparation of Repair Area.** Deteriorated, damaged or defective concrete as shown on the plans, required by the specifications or as directed by the engineer, shall be removed. All exposed reinforcement shall be thoroughly cleaned as shown on the plans, required by the specifications or as directed by the engineer. Unless otherwise specified by the commercial mixture manufacturer, the existing surface shall be damp, and all free water shall be removed prior to placement of the required material.

**4.3** Bonding Agent. A bonding agent may be used if recommended by the rapid set concrete patching material manufacturer.

**5.0 Method of Measurement.** No measurement will be made for rapid set concrete patching material.

**6.0 Basis of Payment.** Rapid set concrete patching material will be paid for at the contract unit price for Delaminated Concrete Deck Repair and will be considered full compensation for all labor, equipment and material to complete the described work.

CURVE	$\triangle$	RADIUS	* LENGTH		
S1	5°00'00"	1342.06'	117.12'		
S2	5°00'00"	580.14'	50.63'		
S3	5°07'47"	580.14'	51.94'		
S4 5°03'51" 580.14' 51.28'					
*ARC LENGTH ALONG CENTER-LINE					

SLAB REFERENCE





<u>GENERAL NOTES</u>	
SPECIFICATIONS: MISSOURI HIGHWAY COMMISSION (2018 STANDARD) AS MODIFIED AND SUPPLEMENTED BY THE 2018 SUPPLEMENTAL SPECIFICATIONS AND SPECIAL PROVISIONS.	DISPOSAL OF DI ALL MATERIALS THE CONTRACTO THE WORK AND
DESIGN LOADING: H-10 W/O IMPACT	MISCELLANEOUS 1. DO NOT S
<ul> <li>CONCRETE:</li> <li>1. CLASS B-1 CONCRETE (SUPERSTRUCTURE)</li></ul>	<ol> <li>2. REFERENCE</li> <li>2. REFERENCE</li> <li>2. PAYMENT PRICE FO</li> <li>2. PAYMENT REMOVAL</li> <li>3. UNIT PRICE DEVICE (F</li> <li>4. CONTRACE AND APP</li> <li>5. CONCRETE TO INCLUE</li> </ol>
ESTIMATE ITEM	d quantites
REMOVAL OF EXISTING EXPANSION JOINTS & ADJACENT CONCRETE	
CLASS B-1 CONCRETE (SUPERSTRUCTURE) REINFORCING STEEL (EPOXY COATED)	
CLEANING AND COATING EXISTING BEARINGS	
DELAMINATED CONCRETE DECK REPAIR	
SACRIFICIAL GRAFFITI PROTECTION SYSTEM	
CRUSHED STONE (B)	
WATERPROOFING MEMBRANE	
REPAIR AND REPLACE DECK DRAIN PIPE	

DISPOSAL OF DEBRIS: THE WORK AND DISPOSED OF BY HIM.

MISCELLANEOUS:

DO NOT SCALE THESE DRAWINGS, FOLLOW DIMENSIONS.

ESTIMATED QUANTITIES NOTES:

- REMOVAL OF EXPANSION JOINT.
- DEVICE (FLAT PLATE).

ALL MATERIALS IN THE EXISTING STRUCTURE THAT IS TO BE DISCARDED OR REPLACED BY THE CONTRACTOR SHALL BECOME HIS PROPERTY AND SHALL BE REMOVED FROM THE SITE OF

REFERENCE EXISTING DRAWINGS FOR ANY INFORMATION NOT SHOWN.

PAYMENT FOR FURNISHING AND PLACING MORTAR IS INCLUDED IN THE CONTRACT UNIT PRICE FOR CLASS B-1 CONCRETE (SUPERSTRUCTURE).

PAYMENT FOR REMOVAL OF EXISTING MORTAR IS INCLUDED IN THE UNIT PRICE FOR

UNIT PRICE FOR JOINT FILLER SHALL BE INCLUDED IN THE UNIT PRICE FOR EXPANSION

CONTRACT UNIT PRICE OF "SACRIFICIAL GRAFFITI PROTECTION" TO INCLUDE FURNISHING AND APPLICATION OF GRAFFITI REMOVERS FOR PREPARATION OF SURFACE. CONCRETE UNIT PRICE FOR REPAIR AND REPLACE DECK DRAIN PIPE AT END BENT 1E TO INCLUDE PIPE CONNECTION CLAMPS AND ANCHORS AT END BENT WALL.

UNIT	QUANTITY
SQFT	100
LF	70
LF	70
CUYD	20
LB	2300
EA	3
SQFT	625
LS	1
TON	58
SQYD	50
EA	2
	•

David Mason and Associates, Inc.         Missouri Certificate of Authority Nur         Engineer: 001103         Architect: 000620         Survey: 000336	N 534-1030 534-1053 nber:
PEDESTRIAN TRESTLE BRIDGE OVER I-70/I-44 EXPANSION JOINT REPLACEMENT AND CONCRETE REPAIRS CONCRETE REPAIRS	ST. LOUIS, MISSOURI
RONALD L. MACKEY MACKEY MORESSION Ronald L. Mackey, P.E Stru License No 22774	ctural
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Sheet Title: GENERAL NOT	ES
Date: 10 Project Number: 20 Designed By: Drawn By: Checked By:	D/11/2018 18267-00 PMG RTL RLM
Sheet Number:	

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Р











CLEAN & COAT EXISTING BEARING -



LIMITS OF SPALLED CONCRETE, SEE SPECIAL PROVISIONS (TYP.)













![](_page_17_Picture_9.jpeg)

![](_page_17_Figure_10.jpeg)

![](_page_17_Figure_11.jpeg)

![](_page_17_Picture_12.jpeg)

![](_page_18_Figure_0.jpeg)

![](_page_18_Picture_1.jpeg)

![](_page_19_Figure_0.jpeg)

![](_page_20_Figure_0.jpeg)

**S**9

![](_page_21_Figure_0.jpeg)

![](_page_21_Picture_1.jpeg)

![](_page_22_Figure_0.jpeg)

![](_page_23_Figure_0.jpeg)

# REINFORCING BAR DETAILS

![](_page_24_Figure_1.jpeg)

6"

![](_page_24_Figure_2.jpeg)

	$S2 = 10^{10}$	<b>`</b> -6 <b>`</b>
	S3 = 3'	-6"
	S4 = 4'	-1"
-	S5 = 2'	-5"
	S7 = 14'	-11"
	S9 = 3'	-0"
	S10 = 4	<b>'</b> -4"
	S13 = 23	3'-6"
	S14 = 10	)'-9"
	S16 = 17	7'—1"
	S18 = 13	5'-6 <sup>"</sup>

![](_page_24_Picture_5.jpeg)

## GRAVOIS GREENWAY: GRANTS TRAIL OVER I-44 (732B)

SPECIFICATIONS AND PRE-FINAL DRAWINGS

#### JOB SPECIAL PROVISIONS TABLE OF CONTENTS

(Job Special Provisions shall prevail over General Provisions whenever in conflict therewith.)

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![](_page_26_Figure_5.jpeg)

<u>A. General</u>

**1.0 Description.** This work shall consist of all material, labor and equipment necessary for demolition, removals, fabrication, and construction to the existing Great Rivers Greenway **Bridge Over I-44 in Kirkwood**. Work shall include but is not limited to repairing spalled and delaminated concrete, remove and revise expansion joints at bents 2 & 4, removal and replacement of soil slope protection at abutments, repainting exposed steel members, repairing deck drain downspout, removal and replacement of metal walkway plates and bolts at expansion joints.

**2.0** Materials. All material shall be in accordance with Division 1000, Material Details, except as noted specifically below.

#### 3.0 Construction Requirements.

**3.1 Description.** This provision contains general construction requirements for this project.

**3.2** Construction Requirements. Plans for the existing structure(s) will be available to the successful bidder as directed by the engineer.

**3.3** Provisions shall be made to prevent any debris and materials from falling onto the roadway. Any debris and materials that falls below the bridge outside the limits mentioned previously and if determined necessary by the engineer, the debris shall be removed as approved by the engineer at the contractor's expense.

**3.4** Any damage sustained to the remaining structure as a result of the contractor's operations shall be repaired or the material replaced as approved by the engineer at the contractor's expense.

**3.5** Provisions shall be made to prevent damage to any existing utilities. Any damage sustained to the utilities as a result of the contractor's operations shall be the responsibility of the contractor. All costs of repair and disruption of service shall be as determined by the utility owners and as approved by the engineer.

4.0 Sealing of Joints. Joints to be sealed after installation of bolts.....

**5.0 Method of Measurement.** No measurement will be made for general construction requirements as described above.

**6.0 Basis of Payment.** Payment for the above described work will be considered completely covered by the contract unit price for other items included in the contract.

#### B. Rapid Set Concrete Patching Material - Vertical and Overhead Repairs JSP-02-01

**1.0 Description.** This specification covers cementations concrete, polymer-modified concrete and polymer concrete that are suitable for repairing concrete surfaces on bridges or concrete structures, particularly under fast setting or special conditions. The repairs would involve vertical or overhead applications. The work shall consist of removing, furnishing, preparing, and placing materials at locations as shown on the plans or as directed by the engineer.

**2.0** Material. All materials shall be in accordance with MoDOT specifications and as noted herein.

**2.1** Aggregate For Extending Commercial Mixture. Coarse and fine aggregates shall be in accordance with Sec 1005, except the requirements for gradation and percent passing the No. 200 sieve shall not apply. Coarse aggregate meeting Gradation E requirements shall be used for repairs greater than one inch (25 mm) in depth. Fine aggregate will be allowed for repairs less than one inch (25 mm). Aggregate specified, bagged, labeled and furnished by the r a p i d set concrete patching material manufacturer may also be used for mortar extension.

**2.2** Material Applications. The contractor shall select and use the product most suitable for the work and field conditions in accordance with these specifications.

**2.3 Curing.** Rapid set concrete patching material shall be cured until the minimum compressive strength 1500 psi is attained using standard curing specifications, unless otherwise specified by the manufacturer.

#### 2.4 Qualification and Project Acceptance.

**2.4.1 Inspection.** All materials shall be subject to inspection and sampling by the Engineer at the source of manufacture, intermediate shipping terminal or destination. The Engineer will be allowed free access to all facilities and records as required to conduct inspection and sampling.

**2.4.2 Qualification**. Prior to use, rapid set concrete patching materials need to be pre-approved.

**2.4.2.1 Requested Information.** The manufacturer shall submit with samples of the materials, a written request to the Engineer with the following information:

- (a) Brand name of the product.
- (b) Certification that the material meets this specification.
- (c) Certified test results from an independent laboratory showing compliance with this specification.
- (d) Specific preparation instructions of repair area.
- (e) Specific mixing, handling and curing instructions.

(f) Application type (i.e., vertical or overhead).

**2.5** Certification. The contractor shall supply a manufacturer's certification to the engineer for each lot of material furnished. The certification shall include the name of the manufacturer; a manufacturer certification statement that the material supplied is the same as that qualified and listing the date of qualification.

**2.6** Acceptance. Acceptance of the material will be based on the use of a qualified product; the manufacturer's certification that the material supplied is the same as that approved and upon the results of such tests as may be performed by the engineer.

**3.0 Mixture.** Unless otherwise specified, rapid set concrete patching material shall be approved commercial mixtures meeting Sections 3.1 - 3.1.3. Rapid set concrete patching materials shall be specifically designed for the application needed.

**3.1 Commercial Mixtures**. Rapid set concrete patching material in its sacked form and mixtures when properly prepared in accordance with the manufacturer's specifications, shall meet the minimum test requirements given in Table 1. Mixtures may be supplied, as required, as a patching mortar or as a patching mortar with aggregate extension. If the material is to be supplied with extender aggregate, this shall also pass the required tests in Table 1 using the maximum allowed amount of extender aggregate.

**3.1.1 Mixture Requirements.** Rapid set concrete patching material shall be single packaged dry mix requiring the addition of water or other liquid component just prior to mixing. The material shall not contain soluble chlorides as an ingredient of manufacture. The material shall be placed in accordance to the manufacturer's recommendations.

Table 1 (English Unit)					
Physical Test Property Specification		Requirement for cementitious concrete	Requirement for polymer- modified concrete	Requirement for polymer concrete	
Bond Strength by Slant Shear	ASTM C882/C928 <sup>2</sup>	min. 1000 psi @24hrs.& min. 1500 psi @ 7 days	n/a	min. 1000 psi @24hrs.& min. 1500 psi @ 7 days	
Linear Coefficient of Thermal Expansion <sup>1</sup> (for bagged mortar only, without extension aggregate)	ASTM C531	n/a	n/a	4 – 8 X 10-6 in/in/deg F	
Resistance to Rapid Freezing & Thawing	AASHTO T161 or ASTM C666	80% min. using Procedure B <sup>3</sup> (300 Cycles)	80% min. using Procedure B <sup>3</sup> (300 Cycles)	n/a	
Compressive Strength	AASHTO T22 or ASTM C39	1500 psi @ 3 hr & 3000 psi @ 24 hr	1500 psi @ 3 hr & 3000 psi @ 24 hr	n/a	
Rapid Chloride Permeability	AASHTO T277 or ASTM C1202	1000 coulombs @ 28 days	1000 coulombs @ 28 days	1000 coulombs @ 28 days	
Length Change	AASHTO T 160 or ASTM C157	In water Storage (+0.15) In air storage (-0.15)	In water storage (+0.15) In air storage (-0.15)	n/a	
Color		gray	gray	gray	

1 Not required for extended mixtures if the mortar passes this requirement

2 ASTM C882 shall be performed on non-water-based materials. ASTM C928 shall be performed on water-based materials.

3 Procedure A may be used in lieu of Procedure B

**3.1.2 Construction Requirements.** The manufacturer shall provide with the bagged mixture, specifications for the mixing procedure, amount and kind of liquid to be added, and the amount of aggregate extension allowed, if any. All mixing, handling and curing practices recommended by the manufacturer shall be followed and will be considered a part of these specifications.

**3.2 Vertical Repair..** A qualified rapid set concrete patching material approved for vertical use may be used when specified on the plans and as approved by the engineer. The contractor will make field cylinders to verify the 1500 psi (10 MPa) minimum strength. The material shall adhere to the concrete surface without sagging.

**3.3 Overhead Repair.** A qualified rapid set concrete patching material approved for overhead use may be used when specified on the plans and as approved by the engineer. The material shall be placeable in layers of at least 1 inch on overhead applications without the use of formwork or anchoring devices. The material shall adhere to the concrete surface without sagging. The contractor will make field cylinders to verify the 1500 psi (10 MPa) minimum strength.

#### 4.0 Construction Requirements.

**4.1 Mixing.** Rapid set concrete patching material shall be mixed and finished according to the manufacturer's recommendation.

**4.2 Preparation of Repair Area.** Deteriorated, damaged or defective concrete as shown on the plans, required by the specifications or as directed by the engineer, shall be removed. All exposed reinforcement shall be thoroughly cleaned as shown on the plans, required by the specifications or as directed by the engineer. Unless otherwise specified by the commercial mixture manufacturer, the existing surface shall be damp and all free water shall be removed prior to placement of the required material.

**4.3 Bonding Agent.** A bonding agent may be used if recommended by the rapid set concrete patching material manufacturer.

**5.0 Method of Measurement.** No measurement will be made for rapid set concrete patching material.

**6.0** Basis of Payment. Rapid set concrete patching material will be paid for at the contract unit price for Delaminated Concrete Deck Repair and will be considered full compensation for all labor, equipment and material to complete the described work.

#### C. Rapid Set Concrete Patching Material – Horizontal Repairs JSP-02-10

**1.0 Description.** This specification covers cementitious concrete, polymer-modified concrete and polymer concrete that are suitable for repairing concrete surfaces on bridges or roadways, particularly under fast setting or special conditions. The repairs would involve horizontal applications. The work shall consist of removing, furnishing, preparing, and placing materials at locations as shown on the plans or as directed by the engineer.

**2.0 Material.** All materials shall be in accordance with MoDOT specifications and as noted herein.

**2.1** Aggregate For Extending Commercial Mixture. Coarse and fine aggregates shall be in accordance with Sec 1005, except the requirements for gradation and percent passing the No. 200 sieve shall not apply. Coarse aggregate meeting Gradation E requirements shall be used for repairs greater than one inch (25 mm) in depth. Fine aggregate will be allowed for repairs less than one inch (25 mm). Aggregate specified, bagged, labeled and furnished by the rapid set concrete patching material manufacturer may also be used for mortar extension.

**2.2** Material Applications. The contractor shall select and use the product most suitable for the work and field conditions in accordance with these specifications.

**2.3 Curing.** Rapid set concrete patching material shall be cured until the minimum compressive strength 3200 psi is attained using standard curing specifications, unless otherwise specified by the manufacturer.

#### 2.4 Qualification and Project Acceptance.

**2.4.1 Inspection.** All materials shall be subject to inspection and sampling by the Engineer at the source of manufacture, intermediate shipping terminal or destination. The Engineer will be allowed free access to all facilities and records as required to conduct inspection and sampling.

**2.4.2 Qualification.** Prior to use, rapid set concrete patching material shall be qualified. In order to become qualified, a material shall have completed testing through AASHTO's National Transportation Product Evaluation Program (NTPEP). The manufacturer shall contact the AASHTO/NTPEP coordinator to obtain the testing location for the rapid setting concrete patching material.

**2.4.2.1 Requested Information.** The manufacturer shall submit with samples of the materials, a written request to Construction and Materials with the following information:

- (a) Brand name of the product.
- (b) Certification that the material meets this specification.
- (c) NTPEP test results showing compliance with this special provision.
- (d) Specific mixing, handling and curing instructions.

(e) Application type (i.e., bridge or roadway).

**2.5** Certification. The contractor shall supply a manufacturer's certification to the engineer for each lot of material furnished. The certification shall include the name of the manufacturer, a manufacturer certification statement that the material supplied is the same as that qualified and listing the date of qualification.

**2.6** Acceptance. Acceptance of the material will be based on the use of a qualified or provisionally approved material, the manufacturer's certification that the material supplied is the same as that approved and upon the results of such tests as may be performed by the engineer.

**3.0 Mixture.** Unless otherwise specified, rapid set concrete patching material shall be approved commercial mixtures meeting Sections 3.1 - 3.1.3 or deck repair cementitious mortar meeting Section 3.2. Rapid set concrete patching materials shall be specifically designed for the application needed.

**3.1 Commercial Mixtures**. Rapid set concrete patching material in its sacked form and mixtures when properly prepared in accordance with the manufacturer's specifications, shall meet the minimum test requirements given in Table 1. Mixtures may be supplied, as required, as a patching mortar or as a patching mortar with aggregate extension. If the material is to be supplied with extender aggregate, this shall also pass the required tests in Table 1 using the maximum allowed amount of extender aggregate.

**3.1.1 Mixture Requirements.** Rapid set concrete patching material shall be single packaged dry mix requiring the addition of water or other liquid component just prior to mixing. The material shall be capable of  $\frac{1}{2}$  inch (13 mm) to full depth repair and require no bonding agent. The material shall not contain soluble chlorides as an ingredient of manufacture. The material shall be placed in accordance to the manufacturer's recommendations.

Table 1 (English Unit)					
Physical Test Property	Specification	Requirement for cementitious concrete	Requirement for polymer-modified concrete	Requirement for polymer concrete	
Bond Strength by Slant Shear <sup>1</sup>	ASTM C882/C928 <sup>3</sup>	min. 1000 psi @ 24hrs.& min. 1500 psi @ 7 days	n/a	min. 1000 psi @ 24hrs.& min. 1500 psi @ 7 days	
Linear Coefficient of Thermal Expansion <sup>1,2</sup> (for bagged mortar only, without extension aggregate)	ASTM C531	n/a	n/a	4 – 8 X 10-6 in/in/deg F	
Resistance to Rapid Freezing & Thawing <sup>1</sup>	AASHTO T161 or ASTM C666	80% min. using Procedure B <sup>5</sup> (300 Cycles)	80% min. using Procedure B <sup>5</sup> (300 Cycles)	n/a	
Compressive Strength <sup>1</sup>	AASHTO T22 or ASTM C39	3200 psi @ 3 hr & 4000 psi @ 7 days	3200 psi @ 3 hr & 4000 psi @ 7 days	n/a	
Rapid Chloride Permeability <sup>1</sup>	AASHTO T277 or ASTM C1202	Bridge Decks 1000 coulombs @ 28 days <u>Roadway</u> 2000 coulombs @ 28 days	Bridge Deck 1000 coulombs @ 28 days <u>Roadway</u> 2000 coulombs @ 28 days	Bridge Deck 1000 coulombs @ 28 days <u>Roadway</u> 2000 coulombs @ 28 days	
Length Change <sup>1, 4</sup>	AASHTO T 160 or ASTM C157	In water Storage (+0.15) In air storage (-0.15)	In water storage (+0.15) In air storage (-0.15)	n/a	
Color		gray	gray	gray	

- 1 The commercial mix test values can be located in the AASHTO's National Transportation Product Evaluation Program (NTPEP) reports for Laboratory Evaluations of Rapid Set Concrete Patching Materials. Data for provisionally approved materials is located at the Construction and Materials Division.
- 2 Not required for extended mixtures if the mortar passes this requirement.
- 3 ASTM C882 shall be performed on non-water based materials. ASTM C928 shall be performed on water-based materials.
- 4 As modified by ASTM C928.
- 5 Procedure A may be used in lieu of Procedure B

#### **3.1.2** Construction Requirements. The manufacturer shall provide with the bagged

mixture, specifications for the mixing procedure, amount and kind of liquid to be added, and the amount of aggregate extension allowed, if any. All mixing, handling and curing practices recommended by the manufacturer shall be followed and will be considered a part of these specifications.

**3.1.3 Removal from Qualified List.** All mixtures shall be approved before use. Reoccurring failures of any mixture for any reason will be cause for removal from the qualified list.

**3.2 Deck Repair Concrete.** A qualified rapid set concrete patching material indicated for horizontal use and intended for patching concrete bridge decks may be used when specified on the plans and as approved by the engineer. If this option is selected, the contractor shall provide a trial mix to determine the total cure time needed to achieve a compressive strength of 3200 psi (22 MPa). Compressive specimens shall be prepared in accordance with current MoDOT test methods and cured to simulate actual field conditions. Testing of compressive specimens shall be performed by methods and at facilities acceptable to the engineer. The repaired deck shall not be opened to traffic until at least 4 hours after the last placement of deck repair concrete, the established cure time has elapsed and until such concrete has achieved a compressive strength of 3200 psi (22 MPa). A new trial mix may be required if the engineer determines the field conditions vary substantially from trial mix conditions. The Contractor will make field cylinders to verify the 3200 psi (22 MPa) minimum strength.

#### 4.0 Construction Requirements.

**4.1 Mixing.** Rapid set concrete patching material shall be mixed and finished according to the manufacturer's recommendation.

**4.2 Preparation of Repair Area.** Deteriorated, damaged or defective concrete as shown on the plans, required by the specifications or as directed by the engineer, shall be removed. All exposed reinforcement shall be thoroughly cleaned as shown on the plans, required by the specifications or as directed by the engineer. Unless otherwise specified by the commercial mixture manufacturer, the existing surface shall be damp and all free water shall be removed prior to placement of the required material.

**4.3 Bonding Agent.** A bonding agent may be used if recommended by the rapid set concrete patching material manufacturer.

**5.0 Method of Measurement.** No measurement will be made for rapid set concrete patching material.

**6.0** Basis of Payment. Rapid set concrete patching material will be paid for at the contract unit price for Delaminated Concrete Deck Repair and will be considered full compensation for all labor, equipment and material to complete the described work.

#### D. Coldmilling and Asphalt Repair Requirements

**1.0 Description**. This work shall consist of all labor, equipment, and materials necessary to repair existing asphalt pavement by coldmilling and resurfacing or resurfacing only as specified in the Job Order or as approved by the engineer.

**1.1** All work shall comply with Sections 403 and 622 except as herein modified.

2.0 Materials. All material shall be in accordance with Division 1000, Material Details.

#### 3.0 Construction Requirements.

**3.1 Coldmilling.** Coldmilling may be performed at the locations described in or as approved by the engineer. The contractor shall only coldmill an area for repair that can be filled back with bituminous material by the end of each working day. All coldmilled material from the project will become the property of the contractor. All or part of the coldmilled material from the routes may be stockpiled at locations designated by the engineer. Any material stockpiled shall become the property of the Contractor, unless other arrangements have been made with the engineer for temporary storage.

**3.2 Asphalt Resurfacing.** Shoulder mix and SP125 mixtures shall be placed in a maximum of 3-inch-thick lifts unless otherwise approved by the engineer. SP190 mixtures shall be placed in a maximum of 5-inch-thick lifts unless otherwise approved by the engineer. The engineer may require thinner lift placement if there is evidence of insufficient compaction. The bituminous material shall be from approved mixtures and have satisfactory performance history. QC/QA testing will not be required; the contractor will be responsible for their own QA.

**3.2.1 Asphalt Mix Type.** Typical mainline repair of 2 inch or less thickness may use PG64-22, PG70-22, or PG76-22 mixtures. If a job specifies a repair thickness greater than 3½ inches, the contractor may elect to place all lifts below the top 1¾ inch using a coarser mix than SP125. All mixtures shall be as designated unless otherwise approved by the engineer.

**3.3** Additional or Reduced Work. If additional repair work is necessary beyond what is specified or the damage is not as extensive as originally viewed, the contractor shall contact the engineer for authorization to proceed with the additional or reduced work. The contractor shall note that with this authorization to proceed with additional or reduced work may change which unit bid item is used to calculate final payment depending on final repair quantities. Any work performed without authorization of the engineer shall be at the contractor's expense.

**4.0 Method of Measurement.** Final measurement of the completed repair area will not be made except for authorized changes during construction, or where appreciable errors are found in the quantity specified. Any revision or correction will be computed and added to or deducted from the quantity.

**5.0 Basis of Payment.** The accepted quantity of coldmilling and asphalt resurfacing meeting the required specifications will be paid for at the unit prices and items as mutually agreed upon by the engineer and contractor. No adjustments shall be made or calculated for smoothness, density, TSR, and PWL/QLA.

#### E. Damage to Existing Pavement

**1.0 Description.** This work shall consist of repairing any damage to existing pavement, ramps and/or shoulders caused by contractor operations. This shall include damage caused either directly or indirectly by contractor operations, including but not be limited to, damage caused by the traffic during contractor operations.

**2.0 Construction Requirements.** Any cracking, gouging, or other damage to the existing pavement, ramps and/or shoulders, side roads, or entrances from general construction shall be repaired within twenty-four (24) hours of the time of damage at the contractor's expense. Repair of the damaged pavement, shoulders, side roads, or entrances shall be as determined by the engineer.

**3.0 Method of Measurement.** No measurement of damaged pavement, ramps or shoulder areas as described above shall be made.

**4.0** Basis of Payment. No payment will be made for repairs to existing pavement, ramps and/or shoulders damaged by contractor operations.

#### F. Ornamental Pedestrian Fence Repair, Reuse, and Replacement

**1.0 Description.** This work shall consist of all labor, equipment, and materials to remove, install, repair, and replace ornamental pedestrian fence and appurtenances as specified in the job order or as directed by the engineer. All work shall comply with Missouri Standard Specifications and Missouri Standard Plans except as herein modified.

**2.0 Materials.** All materials shall conform to Division 1000, Materials Details. All m a t e r i a l s shall be new unless otherwise approved by the engineer or otherwise allowed by these specifications. All fence elements are to be powder coated with zinc enriched epoxy primer powder coat at 2-4 mils and ultra-polyester finish TGIC powder coat at 2-4 mils. Finish color is to be black.

Tubular steel shall meet ASTM1-92/A924M with minimum yield strength of 45 ksi.

U-channel steel shall meet ASTM A-653/A653M with a minimum yield strength of 50 ksi and G90 zinc coating (0.90 ounce/sq. foot).

The floor plate shall meet ASTM A709, Grade 36 and G90 zinc coating (0.90 ounce/sq. foot).

Security brackets are to be die cast of zinc per ASTM 886-83z 33521 and accommodate rail angle up to 30 degrees in any direction, have a minimum shear strength of 3,000 pounds, and a holding strength of 2,200 pounds for the security cover.

Post caps are to be cast aluminum, malleable iron, or formed steel.

All rivets shall have a minimum shear strength of 1,500 pounds and holding strength of 1,100 pounds.

Grout shall be in accordance with Sec. 1066.

**2.1** All materials intended for use in this contract shall be stored in a dedicated location on the contractor's property and shall be inspected and approved by the engineer prior to use.

#### 3.0 Construction Requirements.

**3.1 Removal and Replacement of Individual Major Components.** If the job designates a contract pay item that includes the term "remove and replace", the contractor shall remove the described existing component, material, hardware, or other appurtenance, in whole or in part, as designated or as directed by the engineer. The major components to be removed will be marked with paint or ribbon or other method convenient to the engineer.

**3.1.1** The contractor shall furnish and install the described major replacement component and any incidental items necessary to provide a fully functional system. Replacement components designated may not be of the same size or material as those removed. Some items designated for replacement may be damaged and not reusable. Other items designated for replacement may not meet current standards and policies. The engineer will determine the actual items to be replaced. Unless otherwise directed by the engineer, the contractor shall reuse any

undamaged major components salvaged from the damaged fence system or appurtenances in order to provide a fully functional system. Minor components, such as nuts and bolts, may only be reused after inspection and approval by the engineer. Reused nuts and bolts shall only be used with salvaged major components. All new major components shall use new nuts, bolts, and other miscellaneous minor components.

**3.2 Removal of Entire Fence System.** If the engineer determines an existing ornamental pedestrian fence and related appurtenances have been severely damaged or the damaged system does not comply with current standards or policies, the fence system shall be removed as designated or as directed by the engineer.

**3.2.1** Unless otherwise designated by the engineer for salvage, all materials removed shall become the property of the contractor and shall be removed from the right of way and properly disposed of.

**3.3** Installation of New Ornamental Pedestrian Fence System. If the job designates a contract pay item for new ornamental pedestrian fence the contractor shall furnish and place the fence system complete in place. The new system shall be installed at the location designated by the engineer.

**3.4 Realigning Posts.** Line, end, corner, or pull posts which are out of alignment but otherwise undamaged will be designated for realignment. The contractor shall realign and plumb the designated posts. After realignment, any voids around the post shall be securely backfilled with grout or material approved by the engineer.

**3.5 Replacing Posts.** Existing posts that have sustained damage that does not allow reuse will be designated for replacement. Damaged posts which do not have an existing floor plate shall be cut off flush with the top of the wall or other structure and the embedded post abandoned in place unless the job order designates removal of the post. For locations with posts abandoned in place, the new post, floor plate, and anchoring system shall be placed in the same location as the removed damaged post or other location designated by the engineer.

**3.6 Replacing Ornamental Pedestrian Fence Panel.** Some existing ornamental pedestrian fence will only require the replacement of the panel. When the entire panel is being replaced, it will include the u-channel rail at the top and bottom of the panel, and pickets.

**3.7** Additional Work. If additional major components or pay items beyond those specified in the job order are needed to properly perform the work, the contractor shall contact the engineer for authorization to proceed with the additional work. Any work performed without authorization of the engineer will be at the contractor's expense.

#### 4.0 Method of Measurement.

**4.1** Measurement of ornamental pedestrian fence removal will be made to the nearest foot from center of first post to center of last post.

**4.2** Measurement of ornamental pedestrian fence will be made to the nearest foot from center of first post to center of last post.

**4.3** Measurement of removed and replaced ornamental pedestrian fence repair components will be made per each.

#### 5.0 Basis of Payment.

**5.1** The accepted quantity of removed ornamental pedestrian fence will be paid for at the contract unit price for:

Remove Ornamental Pedestrian Fence

Lineal Foot

**5.1.1** Payment will be considered full compensation for all labor and equipment necessary to remove the fence system, including all fabric, posts, and hardware.

**5.2** The accepted quantity of ornamental pedestrian fence will be paid for at the contract unit price for:

Ornamental Pedestrian Fence (Powder Coated)

Lineal Foot

**5.2.1** Payment will be considered full compensation for all labor (including painting of powder coat) and equipment necessary to install the fence, including but not limited to 4" square posts (6' tall) with floor plate, u-channel rail, 1" square pickets, and anchoring system.

**5.3** The accepted quantities of removed and replaced individual fence repair components will be paid for at the contract unit price for each of the pay items included in the contract. Payment will be considered full compensation for all labor, equipment, and material necessary to remove the existing component, furnish a new replacement component, and install the component. No direct payment will be made for removing or reinstalling any reused undamaged components necessary to provide a fully functional system.

5.4	The accepted quantity of realigned posts will be paid fo	r at the contract	unit price for:
R&F	R 6' Fence/Light Post with Floor Plate (Powder Coated)		Each
R&F	R Ornamental Pedestrian Fence Panel (Powder Coated)		Each

**5.4.1** Payment will be considered full compensation for all labor, equipment, luminaires, and material, including any grout (necessary to realign and plumb an existing post)

![](_page_41_Figure_0.jpeg)

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<u>GE</u>	NERAL NOTES			
SPEC MISS 2018	CIFICATIONS: OURI HIGHWAY COMMISSION (2018 STANDARD) AS MODIFIED AN SUPPLEMENTAL SPECIFICATIONS AND SPECIAL PROVISIONS.	D SUPPLEMENTED BY THE	MORTAR: 1. PAYMENT PRICE FC	FOR F R CLAS
DESI H—10	GN LOADING: D W/O IMPACT		<b>DIMENSIONS:</b> DIMENSIONS AN	d deta
CON 1. 2.	CRETE: CLASS B–1 CONCRETE (SUPERSTRUCTURE) REINFORCING STEEL (GRADE 60) EPOXY (E)	fc = 4,000 PSI Fy = 60,000 PSI	ON PREVIOUS E THE CONTRACT SUPPLY SUCH CONSTRUCTION.	)RAWIN( OR TO ADDITIO
STRI 1.	JCTURAL STEEL:         STEEL SHALL CONFORM TO THE FOLLOWING GRADES:         STRUCTURAL CARBON STEEL (ASTM A709, GRADE 36)         WELDING ELECTRODES         BOLTS	Fy = 36,000 PSI E70XX A325	DISPOSAL OF D ALL MATERIALS THE CONTRACT THE WORK AND	EBRIS: IN THE OR SHA DISPO
CONI 1.	NECTIONS: FIELD CONNECTIONS, HIGH STRENGTH BOLTS 5/8"Ø ASTM A3 WASHER 13/16"Ø HOLES IN WALKWAY PLATE SUPPORTS AT S	MISCELLANEOUS 1. DO NOT 2. REFEREN	SCALE CE EXIS	
2. 3.	FIELD CONNECTION, 5/8"Ø THREADED ROD, DRILLED AND EPO EMBED AT STEEL TO CONCRETE CONNECTION, WALKWAY PLAT CONFORM TO SECTION 1039.40. HIGH STRENGTH BOLTS AND THREADED RODS INCLUDED IN C	OXY GROUTED, 4" MIN. TES. EPOXY RESIN SHALL ONTRACT UNIT PRICE FOR		
EXP <i>i</i> 1.	NSION JOINT: FLAT PLATE PLAN DIMENSIONS ARE BASED ON INSTALLED AT 60°F. THE OTHER DIMENSIONS SHALL BE INCREASED OR DECREASED 1/3 RISE IN TEMPERATURE AT INSTALLATION.	EXPANSION GAP AND 8" FOR EACH 10°F FALL OR		
2.	MATERIAL FOR THE EXPANSION DEVICE SHALL BE ASTM A709 STEEL. ANCHORS FOR THE EXPANSION DEVICE SHALL BE IN SECTION 1037.	9 GRADE 36 STRUCTURAL ACCORDANCE WITH		
<u>ح</u> .	OF TWO COATS OF INORGANIC ZINC PRIMER (5 MILS MINIMUM ACCORDANCE WITH ASTM A123.	I) OR GALVANIZED IN		
4.	PAYMENT FOR FURNISHING, COATING OR GALVANIZING AND IN STRUCTURAL STEEL FOR THE EXPANSION DEVICE WILL BE CO COVERED BY THE CONTRACT UNIT PRICE FOR EXPANSION DE LINEAL FOOT.	ISTALLING THE NSIDERED COMPLETELY VICE (FLAT PLATE) PER		
5.	CONCRETE SHALL BE FORCED UNDER AND AROUND FLAT PLA CONSOLIDATION SHALL BE ACHIEVED BY LOCALIZED INTERNAL THE CONCRETE SHALL BE ACHIEVED BY HAND FINISHING WITH EXPANSION DEVICE.	ATE. PROPER VIBRATION. FINISHING OF HIN ONE FOOT OF THE		
6.	EXPANSION DEVICE SHALL BE FABRICATED IN ONE SECTION. PENETRATION GROOVE WELD SPLICE SHALL BE REQUIRED. WE FLUSH TO PROVIDE A SMOOTH SURFACE. THE EXPANSION DE FABRICATED AND INSTALLED TO THE CROWN OR GRADE OF T	A COMPLETE JOINT LDS SHALL BE GROUND VICE SHALL BE THE ROADWAY.		
7.	COMPLETE JOINT PENETRATION WELDS UTILIZED IN THE FABRI DEVICE SHALL BE NON DESTRUCTIVELY TESTED BY AN APPRO	ICATION OF THE EXPANSION OVED METHOD.		

ESTIMATED QUANTITES		
ITEM	UNIT	QUANTITY
SLOPE PROTECTION	SQYD	730
REMOVE AND REPLACE STEEL WALKWAY PLATE(S) AT EXPANSION JOINT	LB	2,400
REMOVAL FOR CLASS C PAVEMENT	SQYD	32
FURNISHING AND PLACING BITUMINOUS MATERIAL FOR CLASS C PAVEMENT	TONS	2.5
REMOVAL OF EXISTING EXPANSION JOINTS AND ADJACENT CONCRETE	LF	26
CLASS B-1 CONCRETE (SUPERSTRUCTURE)	CUYD	6
REINFORCING STEEL (EPOXY COATED)	LB	675
EXPANSION DEVICE (FLAT PLATE)	LF	26
DELAMINATED CONCRETE DECK REPAIR	SQFT	100
SURFACE PREPARATION FOR RE-COATING STRUCTURAL STEEL	SQFT	24,950
INTERMEDIATE FIELD COAT (SYSTEM G) GRAY	SQFT	24,950
REMOVE AND REUSE ORNAMENTAL PEDESTRIAN FENCE (PWD. COATED)	LF	96
REPAIR DECK DRAIN PIPE	EA	1

PAYMENT FOR FURNISHING AND PLACING MORTAR IS INCLUDED IN THE CONTRACT UNIT PRICE FOR CLASS B-1 CONCRETE (SUPERSTRUCTURE).

IONS AND DETAILS OF EXISTING STRUCTURES SHOWN ON THESE DRAWINGS ARE BASED VIOUS DRAWINGS AND ON FIELD MEASUREMENTS. IT WILL BE THE RESPONSIBILITY OF NTRACTOR TO VERIFY ALL PERTINENT DIMENSIONS BY FIELD MEASUREMENT AND TO SUCH ADDITIONAL DIMENSIONS AND DETAILS AS REQUIRED FOR FABRICATION AND

TERIALS IN THE EXISTING STRUCTURE THAT IS TO BE DISCARDED OR REPLACED BY NTRACTOR SHALL BECOME HIS PROPERTY AND SHALL BE REMOVED FROM THE SITE OF ORK AND DISPOSED OF BY HIM.

DO NOT SCALE THESE DRAWINGS, FOLLOW DIMENSIONS. REFERENCE EXISTING DRAWINGS FOR ANY INFORMATION NOT SHOWN.

# INDEX OF DRAWINGS

- S1 PLAN AND ELEVATION
- S2 GENERAL NOTES AND ESTIMATED QUANTITIES
- S3 ENLARGED PLAN CONCRETE DECK AND WALKWAY
- S4 EXPANSION JOINT DETAILS S5 SECTIONS AND DETAILS
- S6 ABUTMENTS SLOPE PROTECTION

![](_page_42_Picture_13.jpeg)

![](_page_43_Figure_0.jpeg)

![](_page_44_Figure_0.jpeg)

![](_page_44_Picture_1.jpeg)

![](_page_45_Figure_0.jpeg)

![](_page_46_Figure_0.jpeg)